



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D407-728-411
Job Sheet 183115



Part No: D407-728-411

Job Qty: 2 ea

Part Name: OEM Skidtube Protector 206L Low & 407 Low / High Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/12/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/A IPP Rev:A 05.10.19 New issue KJ/EC

Ship Via:

DAS
10
9-89

DAS
21
9-89

Bill of Materials

See attachment

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 15 2018
105	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging1-4		SEP 15 2018
110	QC	2 pcs	9/21/18	9/21/18	0.00	0.00	QC4		SEP 15 2018
115	DC	2 pcs	9/21/18	9/21/18	0.00	0.00	DC		SEP 15 2018
120	Packaging	2 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2		SEP 15 2018
130	QC21-FG	2 Ea	9/21/18	9/21/18	0.00	0.00	QC21		SEP 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3340-13	Skidtube Protector	2 Ea (1 ea)	90-Start up Operation	5002597
D3340-7	Skidtube Protector	2 Ea (1 ea)	90-Start up Operation	5002597
MS27039-1-08	Screw	56 Ea (28 ea)	90-Start up Operation	5020607 X3 5069646
NAS1149D0332J	Washer	56 Ea (28 ea)	90-Start up Operation	5100407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3340-13	2	3	0
	D3340-7	2	3	0
	MS27039-1-08	56	561	0
	NAS1149D0332J	56	2,600	0

Part Specifications

Specifications could not be found.

Plex 9/12/18 1:36 PM Dart.lajeunesse.marie

5109866

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval _____
--------------	---------------	-----------------------	-----------------------------

Description Work Order Deviation	Disposition

Completed By _____

Lead hand / Supervisor
Approval Verification _____QC / QA Coordinator
Approval _____

DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaero.com



Container No: S109866
 Part No: 183115
 Job No: 728-411
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH05-44 Issue 1

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature, ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/De ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete, ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	

**206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and
206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES**

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

• COPYRIGHT © 2005 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **A**
Date: 05.08.03

Change Record

Part Number D407-728-411
Description SKIPTUBE PROTECTOR KIT

Page 1 of 1[illegible]